

# **WATER OUTLET GASKETS**

PermaDryPlus" Water Outlet Gaskets feature the same rigid carrier construction and silicone sealing beads as valve cover and oil pan gaskets. The carrier prevents over-torquing, while the molded rubber assures a secure seal.

They're the perfect solution for warped or corroded thermostat housing flanges.

Part numbers and applications include:



**35041T** Ford 351C-351M-370-400-429-460







352861 Chrysler 1.7L-2.2L-2.5L-3.3L-3.5L-3.8L

**35390T** Ford 3.0L-3.8L





35562T Chevrolet Small-Block V8, Big-Block V8



Fix it right the first time.
Install FEL-PRO° PermaDryPlus gaskets.



FEL-PRO® gaskets didn't become the industry's #1 brand by asking for technicians' trust. We did it by providing technology that delivers an uncompromising seal, no matter how difficult the challenge. Technology proven in the heat of NHRA® and NASCAR® competition, and in the sweat of repair bays. Technology you can count on.

# PermaDryPlus: Track-tested science. Everyday endurance.

The same problem-solving science that keeps NASCAR\* engines sealed through the heat and stress of Winston Cup racing is now engineered into our PermaDryPlus everyday-use products as well.

- One-piece, molded silicone rubber construction provides superior blow-out resistance
- Lasts up to five times longer than competitive cork-rubber products
- Precision sealing beads reinforce critical areas
- Superior heat resistance for longer life
- Time-saving rigid carrier system provides an instant fit and perfect alignment
- Torque limiters prevent over-tightening

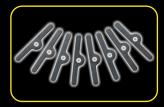
# Look for these helpful parts and features in select PermaDryPlus gasket sets:



FEL-PRO Oil Pan SnapUps" are designed to hold up the pan and gasket, and allow for easier bolt installation.



FEL-PRO gaskets offer a unique way to speed installation and provide a more effective seal: Hole-Locks."
Bolt holes in the gasket are made just slightly smaller than the bolts themselves. This holds the gasket and bolts in place as the valve cover or oil pan is installed on the engine.



FEL-PRO Load Spreaders" distribute the clamping force more evenly on the valve cover flange. This results in a better seal between the valve cover and the head. Load Spreaders install quickly and easily.

# PERMADRYPLUS PART NUMBER GUIDE

| PART #    | YEAR    | APPLICATION     | ENGINE  |
|-----------|---------|-----------------|---|
| VALVE CO  |         |                 |   |
| VS 12869T | 1959-86 | Chevrolet SB V8 | 262, 267, 283, 302,<br>305, 307, 327, 350, 400                                |
| VS 13264T | 1962-99 | Ford SB V8      | 221, 255, 260, 289,<br>302, 351W  |
| VS 13403T | 1964-90 | Oldsmobile V8   | 260, 260 Diesel,<br>307, 330, 350,<br>350 Diesel, 400,<br>403, 425, 455       |
| VS 50156T | 1977-87 | Buick V6        | 181 (VIN E), 196,<br>231 (VIN A),<br>231 Turbo, 252                           |
| VS 50179T | 1979-93 | Pontiac 4 cyl.  | 151 (2.5L)  |
| VS 50205T | 1981-95 | Chrysler 4 cyl. | 2.2L, 2.5L<br>(Exc. aluminum cover)   |
| VS 50212T | 1982-87 | Ford V6         | 232 (3.8L)  |
| VS 50243T | 1982-94 | Pontiac 4 cyl.  | 112, 112 Turbo,<br>122, 122 Turbo<br>(OHC engines)                            |
| VS 50312T | 1986-92 | Ford Truck V6   | 177 (2.9L)  |
| VS 50368T | 1990-99 | Ford Truck V6   | 244 (4.0L OHV)  |
| DIL PAN E |         |                 |   |
| OS 30061T | 1965-90 | Chevrolet BB V8 | 366, 396, 402, 427, 454   |
| OS 30522T | 1985-94 | Buick V6        | 181 (VIN L), 204 (VIN N),<br>231 (VIN B, C, L, 3)                             |
| OS 30525T | 1985-95 | Cadillac V8     | 252, 273, 300<br>(FWD engines)  |
| OS 30570T | 1987-98 | Mitsubishi V6   | 3.0L (SOHC & DOHC)  |
| OS 30612T | 1988-95 | Chrysler 4 cyl. | 2.2L, 2.2L Turbo,<br>2.5L, 2.5L Turbo   |
| OS 34509T | 1957-74 | Chevrolet SB V8 | 265, 283, 302,<br>307, 327, 350, 400  |
| OS 34510T | 1975-85 | Chevrolet SB V8 | 262, 267, 305, 350, 400   |
| WATER OL  |         |                 |   |
| 35041T    | 1968-98 | Ford V8         | 351C, 351M, 370,<br>400, 429, 460   |
| 35114T    | 1974-97 | Ford 4 cyl.     | 122, 140, 140 Turbo<br>(OHC engines),<br>140 HSC, 153 HSC<br>(OHV engines)    |
| 35286T    | 1978-95 | Chrysler 4 cyl. | 1.7L, 2.2L, 2.2L Turbo,<br>2.5L, 2.5L Turbo                                   |
| 35286T    | 1990-98 | Chrysler V6     | 3.3L, 3.5L, 3.8L  |
| 35390T    | 1982-99 | Ford V6         | 3.0L, 3.8L  |
| 35562T    | 1978-95 | Chevrolet V6    | 200, 229, 262   |
| 35562T    | 1955-95 | Chevrolet V8    | 262, 265, 267, 283,<br>302, 305, 307, 327,<br>350, 396, 400, 402,<br>427, 454 |
|           |         |                 |   |



Federal-Mogul Corp. 26555 Northwestern Highway Southfield, MI 48034

⊕ FEDERAL

# Sealing problem?



We've already formed the solution.





# **VALVE COVER GASKETS**

**PermaDryPlus<sup>™</sup> Valve Cover Gaskets** utilize precision edge-molded silicone rubber sealing beads on a rigid carrier to resist high heat and high vacuum, and to compensate for surface irregularities. Built-in torque limiters prevent over-compression and gasket splitting, while locating tabs and bolt Hole-Locks™ reduce installation time and assure proper alignment.

# VS 12869T Chevrolet Small-Block V8 1959-86



High heat near center exhaust ports can deteriorate

PermaDryPlus solution: Composite carrier and silicone beading stand up to excessive heat. Includes Load Spreaders™ to assure sealability.

# VS 13264T Ford Small-Block V8 1962-99

Excessive heat near exhaust manifolds can cause cork-rubber gaskets to become brittle along the

PermaDryPlus solution:
High-temp molded silicone rubber eliminates leaks
due to high heat. Rigid carrier acts as compression limiter on later engines.

# VS 13403T Oldsmobile V8 1964-90

Conventional cork-rubber gaskets can begin to leak

Composite carrier and silicone beading make the gasket last longer. Includes new valve cover bolts and Load Spreaders to assure sealability.

# VS 50156T Buick 3.0L, 3.8L, 4.1L V6 1977-87



Installation can be difficult and time-consuming. Surface irregularities are tough to seal.

PermaDryPlus solution: Locating tabs and Hole-Locks reduce installation time and

# VS 50179T Pontiac 2.5L 1979-93



Early versions were sealed with RTV, and the valve cover is not designed to work with conventional gaskets.

PermaDryPlus solution:
Unique sealing bead design (different beads on each side of the rigid carrier) will seal both early and later versions of the engine.

# VS 50205T Chrysler 2.2L & 2.5L 1981-95

Multi-piece design is hard to install and easily develops leaks at the corners. Another concern is high heat and vacuum in turbo applications.

PermaDryPlus solution:
One-piece design is easy to install and eliminates corner leak paths. Edge-molded silicone rubber on a rigid carrier resists excessive heat and vacuum.

# VS 50212T Ford 3.8L V6 1982-87



Installation can be difficult and time-consuming. Surface irregularities are tough to seal.

PermaDryPlus solution:
Locating tabs and Hole-Locks reduce installation time and assure proper alignment.

# VS 50243T Pontiac 1.8L & 2.0L OHC engines 1982-94

Surface irregularities make sealing difficult. High heat and vacuum in turbo applications are also a concern.

PermaDryPlus solution:
Silicone bead on composite carrier compensates for surface irregularities and resists heat and vacuum.

# VS 50312T Ford Truck 2.9L V6 1986-92



It is difficult to seal the "step" along the sealing rail where the intake manifold and cylinder head join.

PermaDryPlus solution: Special carrier design seals "stepped" joint area.

# 68T Ford Truck 4.0L V6 OHV engine 1990-9



It is difficult to seal the "step" along the sealing rail where the intake manifold and cylinder head join.

PermaDryPlus solution: Special hinged-carrier design seals the "stepped" joint area.

# PERMADRYPLUS\* FELPRO

# **OIL PAN GASKETS**

PermaDryPlus Oil Pan Gaskets' one-piece construction makes installation easier than OEM style multi-piece assemblies or RTV sealing. Edge-molded silicone rubber on a rigid carrier provides superior fit, and high heat and vacuum resistance, while the included Oil Pan SnapUps™ speed installation.

# OS 30061T Chevrolet Big-Block V8 1965-90



**Problem:**Multi-piece design is hard to install. RTV sealant used at corners can create leak paths.

PermaDryPlus solution:
One-piece design is easy to install and eliminates
corner leak paths. High-temp silicone rubber sealing beads lengthen gasket life.

# OS 30522T Buick 3.0L, 3.3L, 3.8L V6 FWD engines

OEM style "floppy" molded rubber gasket is hard to install. Load-limiting dimples on pan flatten with each repair, allowing over-compression and splitting of gasket.

PermaDryPlus solution: Unique carrier design indicates correct way to install gasket. Carrier straddles dimples and becomes the compression limiter. Hole-Locks grip pan bolts and hold gasket in place during assembly.

# 525T Cadillac 4.1L, 4.5L, 4.9L V8 FWD 6

OEM design gasket contains bolt-hole ferrules that can result in leaks as the cork-rubber gasket relaxes.

OEM design gasket includes contact adhesive that can be difficult to install.

PermaDryPlus solution:
Ridged one-piece design with load limiters and rigid
carrier with high heat silicone rubber provide an easier-to-install, durable seal. No RTV sealant or contact adhesive is required.

# **OS 30570T Mitsubishi & Chrysler 3.0L V6 1987-98**



OEM seals the oil pan with RTV (no gasket used). RTV sealing bead is difficult to apply on an engine in service.

PermaDryPlus solution:
One-piece oil pan gasket features rigid carrier design for easier installation. Silicone rubber sealing beads assure a durable, long-lasting seal. No RTV sealant is required.

# **OS 30612T Chrysler 2.2L & 2.5L 1988-95**



**Problem:**Multi-piece design is hard to install. RTV sealant used at corners can create leak paths.

**PermaDryPlus solution:**One-piece design is easy to install and eliminates corner leak paths. High-temp silicone rubber sealing beads assure



Multi-piece design is hard to install. RTV sealant at corners can create leak paths.

PermaDryPlus solution:
One-piece design is easy to install and eliminates corner leak paths. High-temp silicone rubber sealing beads assure longer life. New pan bolts, lock washers and SnapUps are included to ease installation.



